



**POWERING PROGRESS THROUGH PLASTICS**

# PLASTIC WASTE IN INDIA AN OVERVIEW

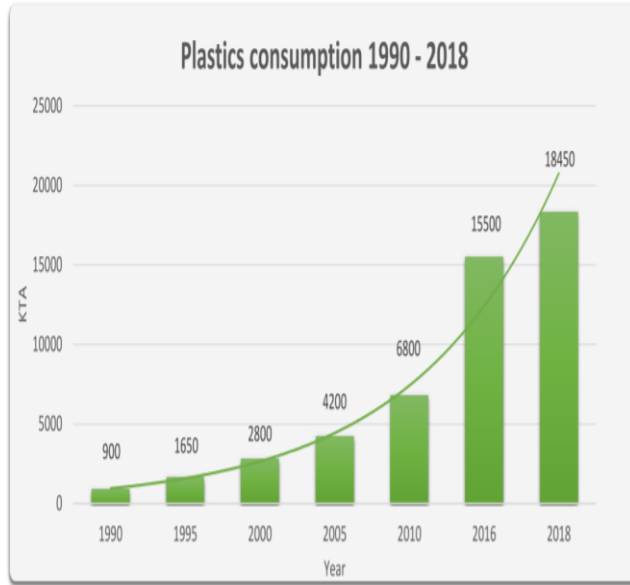
Presented by:

**SHAIENDRA SINGH**

Founder & CEO  
Sustain Mantra

# Plastic Consumption Growth In India

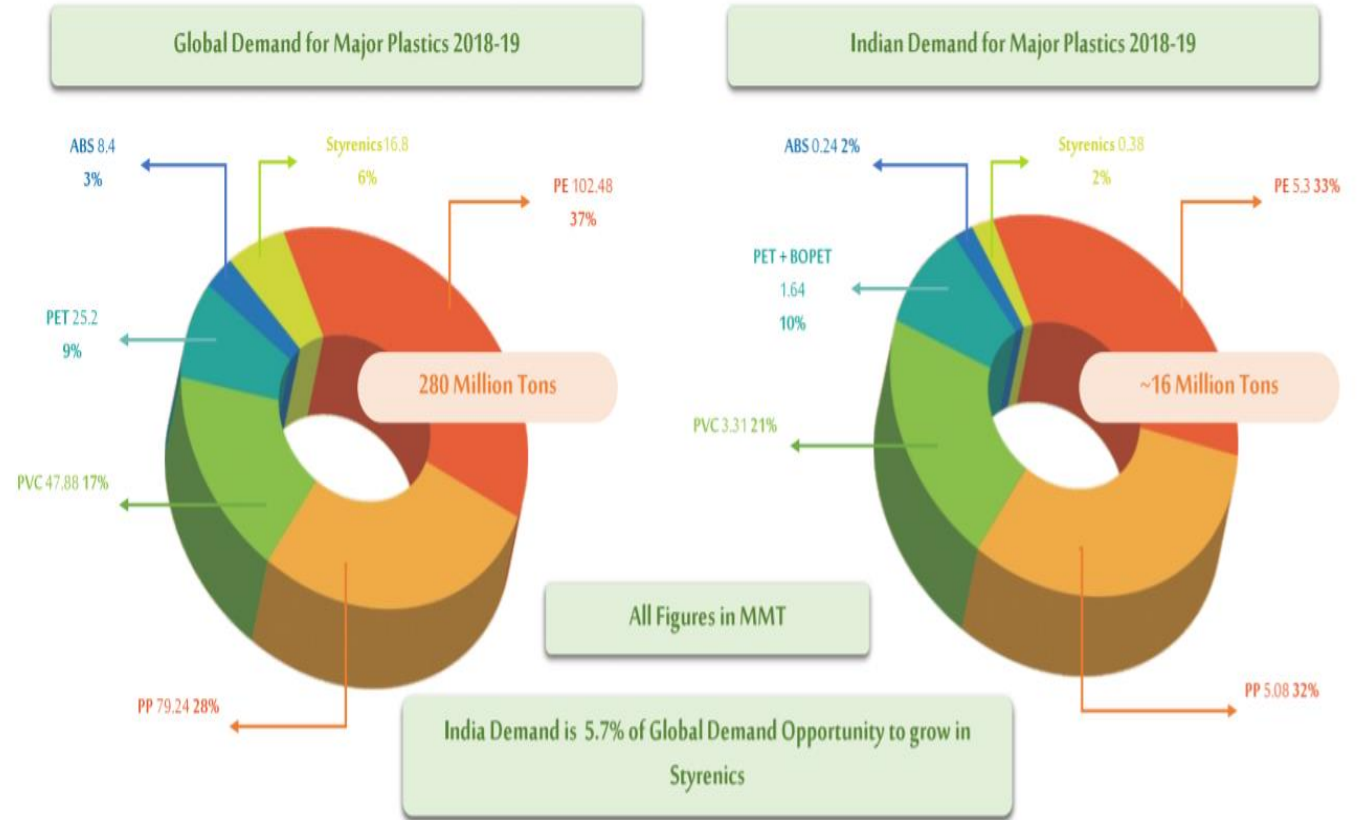
## GROWTH OF PLASTICS CONSUMPTION....



Grown 20 times since 1990....

Source: PLASTINDIA FOUNDATION / Industry Estimate

## COMMODITY PLASTICS DEMAND



Source: PLASTINDIA FOUNDATION / Industry Estimate

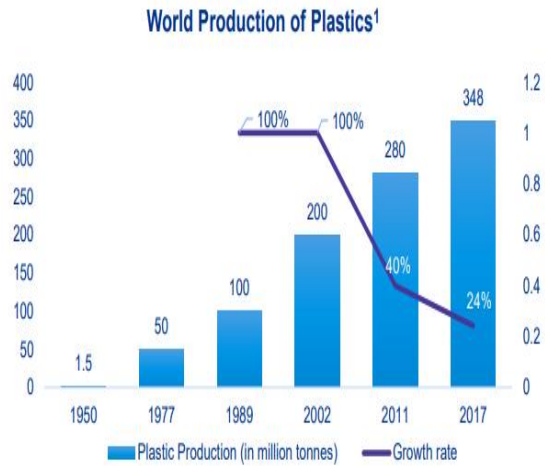
Engineering plastics & Thermosets not included

# Global Overview of Plastic Consumption & Waste Generation

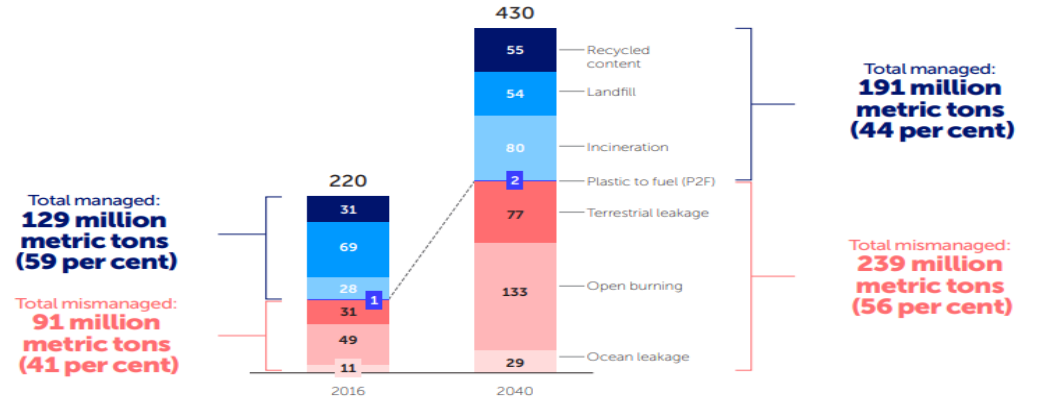
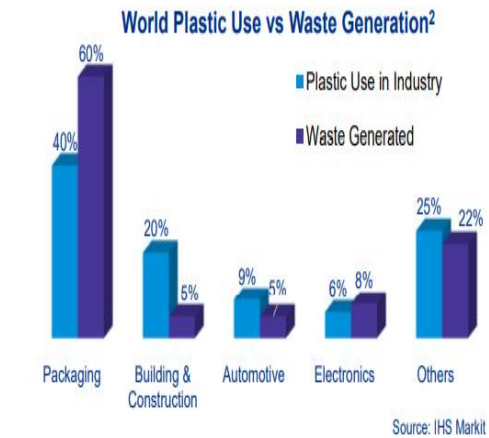
Being light, durable, and moldable makes it an ideal packaging material and useful across industries like automobiles, electronics, pharmaceuticals etc. Globally the plastic production has grown exponentially from 1950s with a CAGR of 8.47%. At the present rate it is expected to double in the next 20 years.

Mismanaged plastic waste will grow from 91 million metric tons in 2016 to 239 million metric tons by 2040

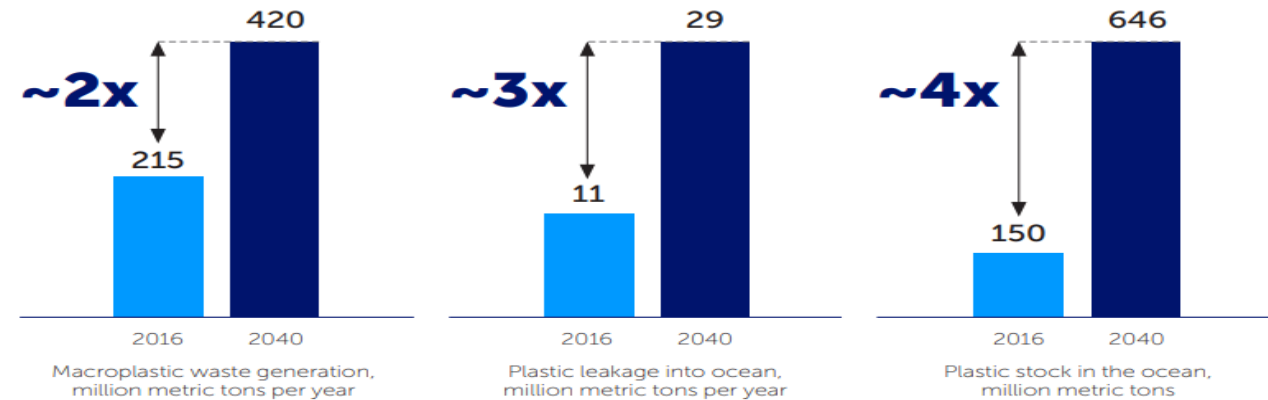
Million metric tons of plastic waste (macroplastic and microplastic)



### Estimated Global Consumption of Plastic Material by Region\* (kg/person)



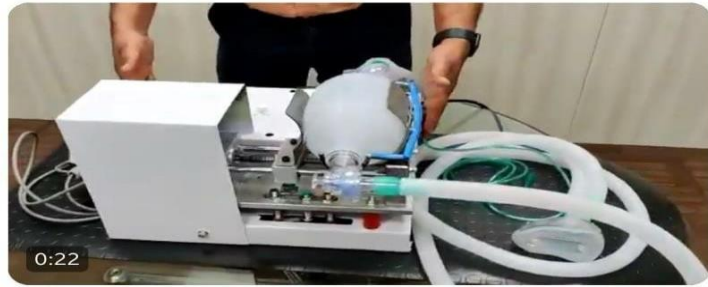
In the next 20 years, plastic waste generation will double, plastic leakage into the ocean will nearly triple, and plastic stock in the ocean will more than quadruple<sup>20</sup>



# Plastics the “Hero or Villain”?



Nonwoven fabric  
Disposable  
Medical products



### Biomedical Waste Management in COVID-19 Isolation Ward

Note : (i) General waste not having contamination should be disposed as solid waste as per SWM Rules, 2016.  
(ii) Every containers, bins/trays used for storage of COVID-19 waste, should be disinfected with 1% sodium hypochlorite solution daily.

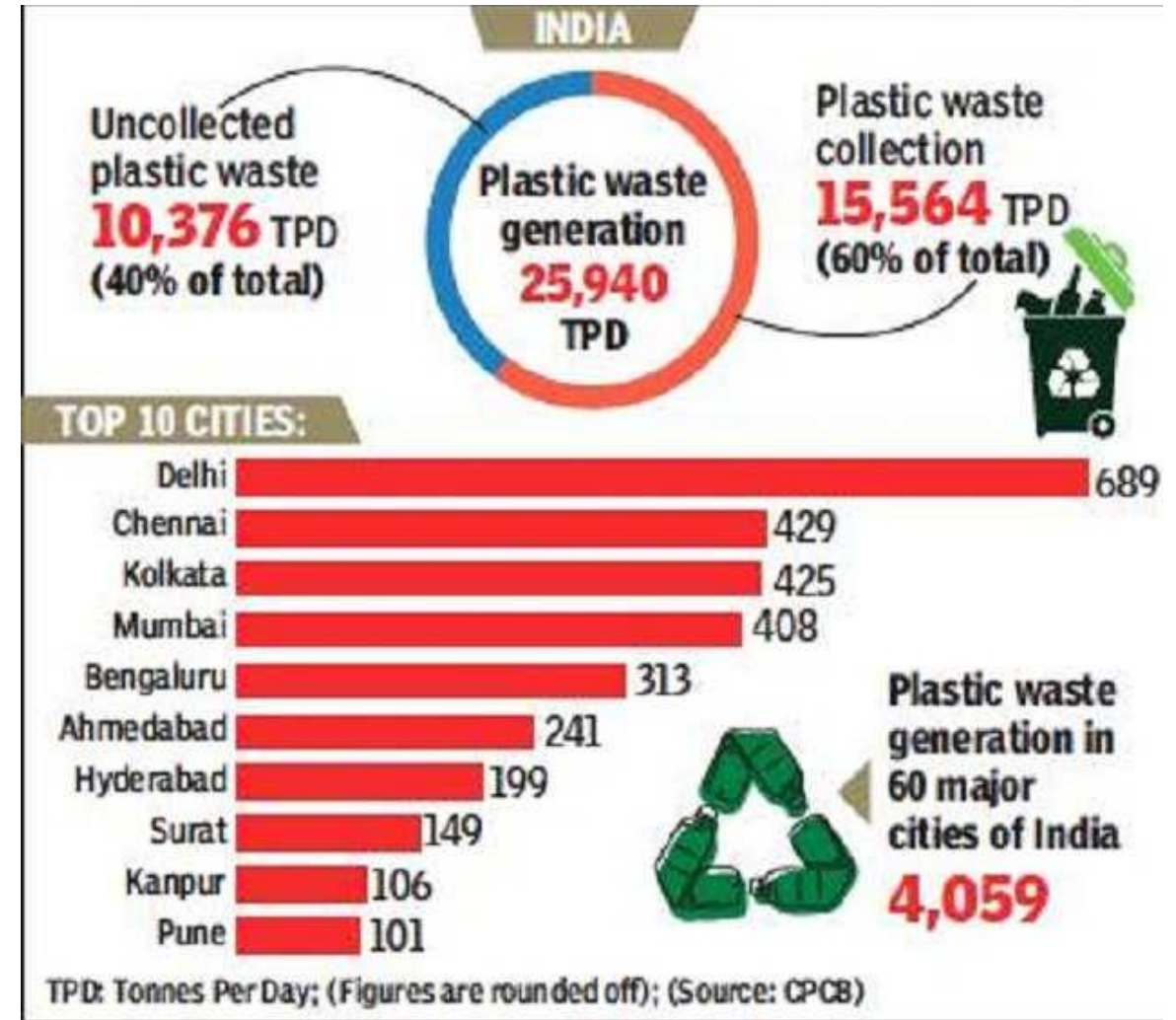
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***Raised the question & debate again on what is “single use plastics”?  
Is Plastics the villain, or how we handle & dispose of the plastic waste that is the culprit?***

# Plastic Waste in INDIA

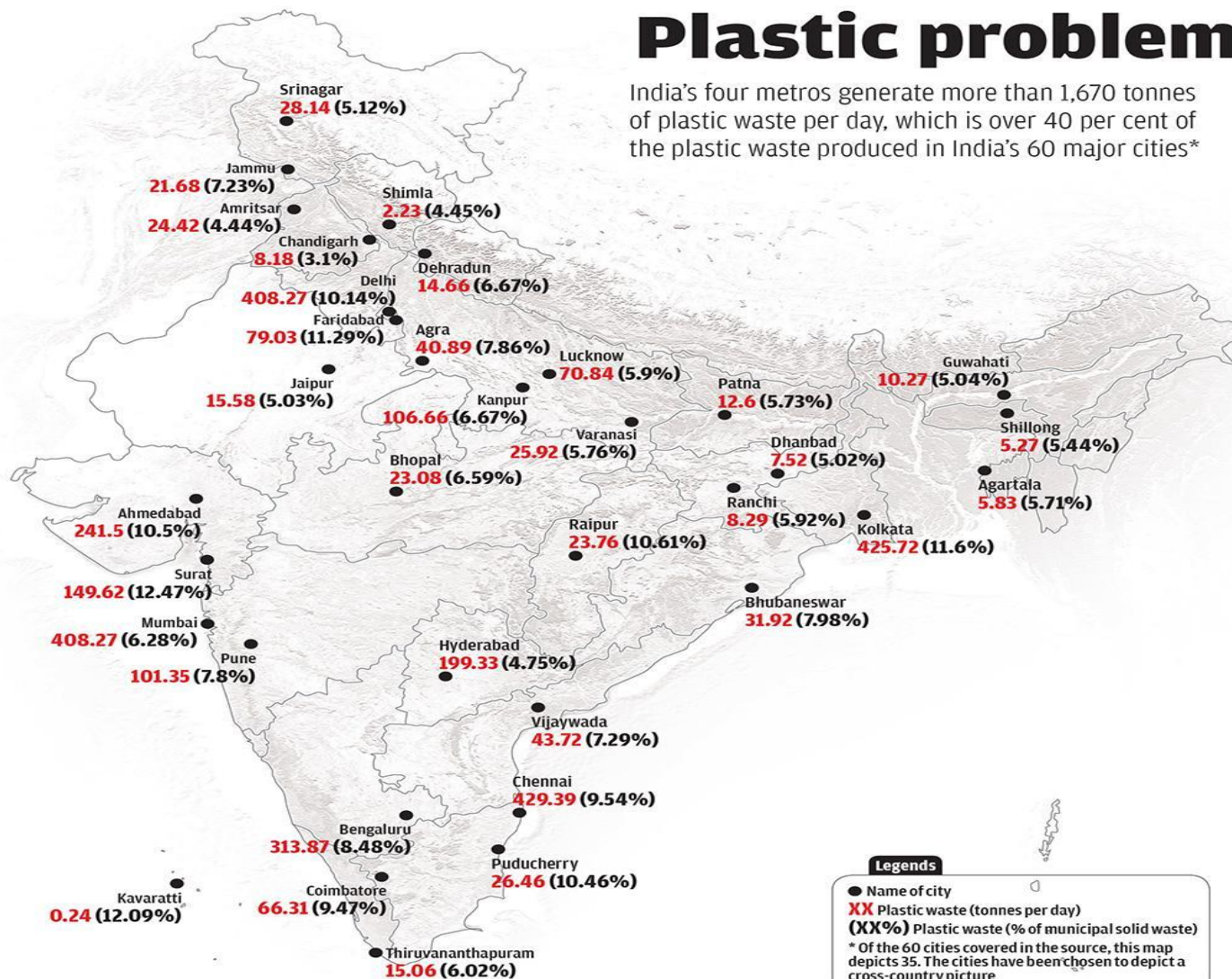
- Plastic waste generation in India was around 9.4 million tonnes.year<sup>-1</sup> in 2019.
- Global generation rate of more than 380 million tonnes.year<sup>-1</sup> in 2019. Thus, India's contribution was around 3.1% of the global plastic waste generation.
- Richer states like Goa and Delhi produce as much as **60 grams and 37 grams per capita per day** respectively – against a national average of **8 grams per capita per day**.
- According to the [Central Pollution Control Board in India](#), 60 major India cities produce combined 25,940 tones of plastic waste every day.
- **60% Of the Waste produced is recycled in India.**





# Plastic problem

India's four metros generate more than 1,670 tonnes of plastic waste per day, which is over 40 per cent of the plastic waste produced in India's 60 major cities\*



Average plastic waste generation in India (tonnes per day)

**4,059.18**

Average plastic waste share in municipal solid waste in India

**6.92%**

### Legends

- Name of city
  - XX Plastic waste (tonnes per day)
  - (XX%) Plastic waste (% of municipal solid waste)
- \* Of the 60 cities covered in the source, this map depicts 35. The cities have been chosen to depict a cross-country picture



Prepared by DTE/CSE Data Centre

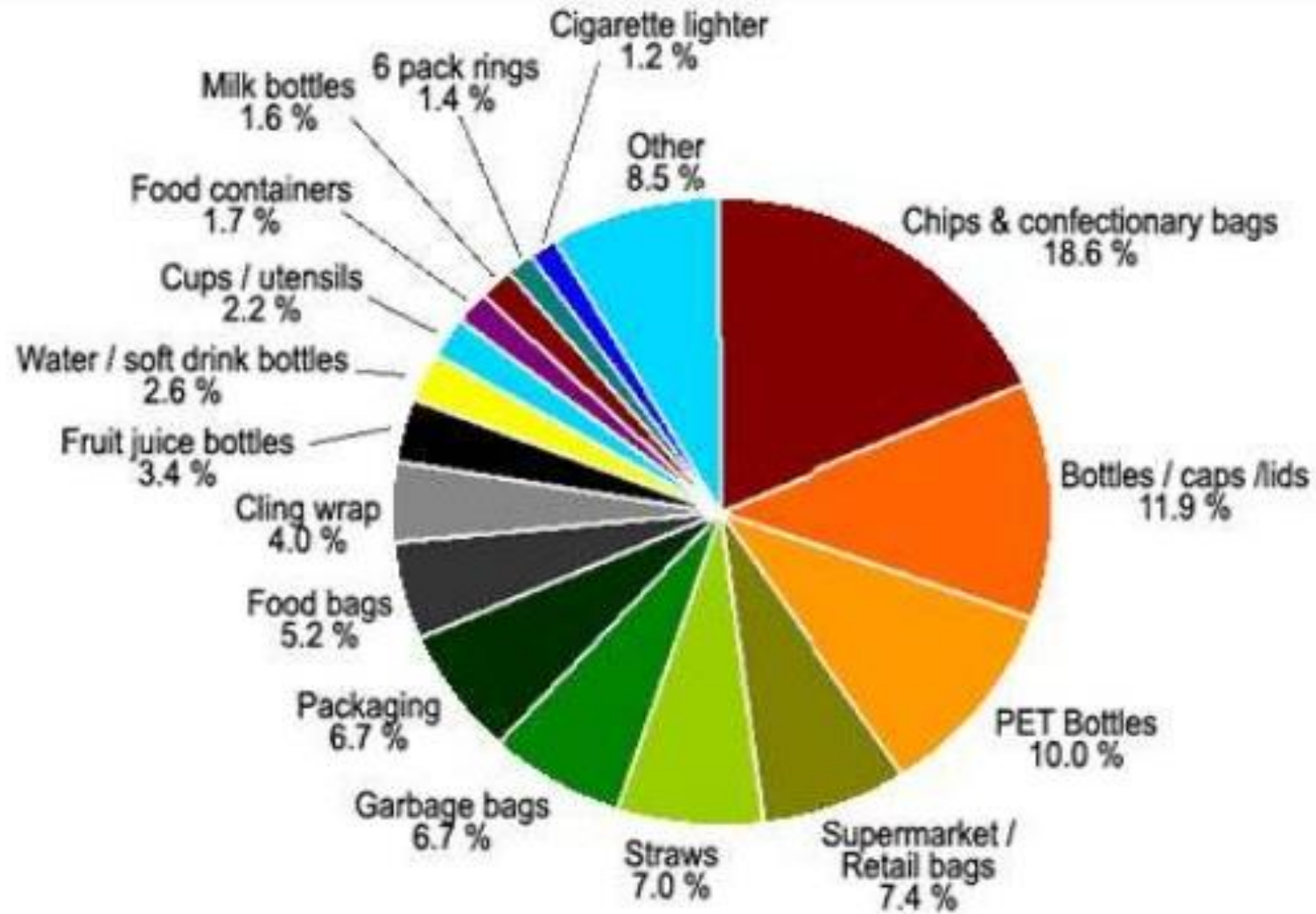
Infographics: Raj Kumar Singh

Analysis: Snigdha Das

Source: Consolidated Guidelines for Segregation, Collection and Disposal of Plastic Waste, CPCB, September 2017

For more such infographics visit: [www.downtoearth.org.in/infographics](http://www.downtoearth.org.in/infographics)

# Source Plastics Waste Materials



Source: [http://www.cleanup.org.au/rubbishreport06/sources\\_rubbish.html](http://www.cleanup.org.au/rubbishreport06/sources_rubbish.html)

# Challenges for Plastic Waste Management Globally



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Plastic wastage is growing at an annual rate of 9% globally.

By 2040, there will be 1.3 billion tones of plastic wastes present in the environment globally.

Only 14% of the world's plastic waste is recycled.

Plastic wastage is growing at an annual rate of 9%.

50% of all plastics produced each year are single-use.

About 500 billion single-use plastic bags are used worldwide every year.

75% of all plastic produced has become waste.

Norway has the highest PET recycling rate of 97%

Every single person uses more than 700 plastic bags per year.

The number of plastic bottles used worldwide per day exceeds 100 million.

About 91% of plastic is not recycled.

# What are the Issues to really work on?



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- **LITTERING**

- **NEEDS BEHAVIOURAL CHANGE IN SOCIETY**

- **LACK OF INFRASTRUCTURE**

- **URGENT NEED TO CREATE INFRASTRUCTURE FOR WASTE MANAGEMENT URBAN/RURAL**

## Failure to collect waste: The real issue?

Garbage Vans cannot reach in narrow by lanes of slums, where nearly 40% urban population lives. They ultimately dispose their daily garbage collected in plastic bags into sewage. Municipal Corporations can deploy bike based special purpose vehicles for garbage collection from such difficult to reach areas.

Most of the Slums are located next to sewages. The waste generated in these slums is dumped into sewage which causes blockage.

***Root Cause is Visible Plastic Pollution***



## Unique situation in India



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Rag-pickers who are the “informal” stakeholders in the waste management system are a vulnerable group in India. This unpaid and unrecognised group form an integral part of the waste management eco-system. The number of ragpickers in India is estimated to range between 1.5 million to 4 million.

### SAVIOURS DRIVING WASTE RECOVERY IN INDIA

RECYCLING CLUSTERS ACROSS INDIA

LOW TECH - LOW COST

ISSUES WITH ENVIRONMENT

SOCIAL SECURITY



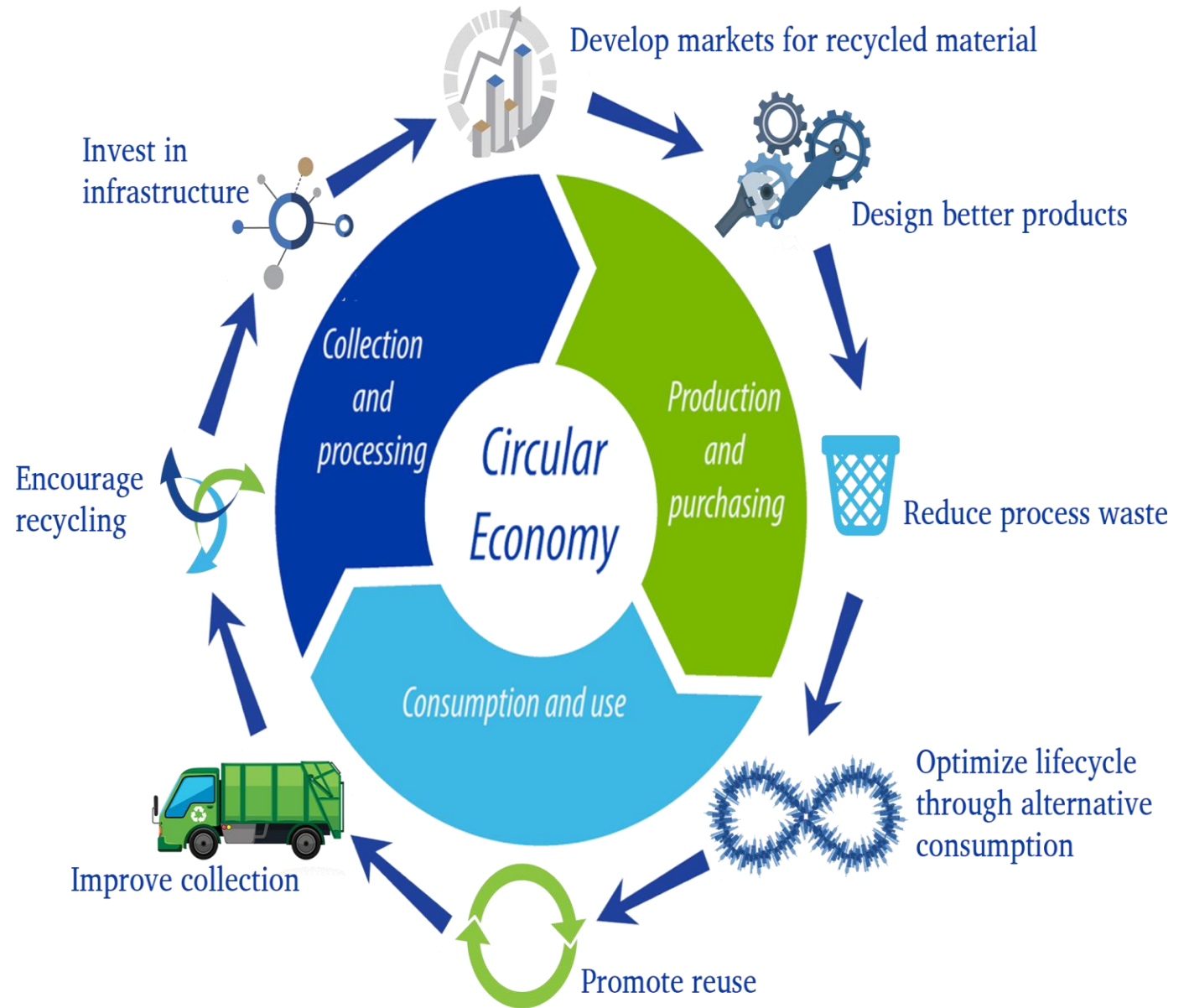
Reuters/Anindito Mukherjee

# Plastics can be Circular too



## Circular Economy for Plastics

- The circular economy represents an alternative, more sustainable model to the traditional linear economy.
- In a circular economy, we keep resources in use for as long as possible, extract the maximum value from them while in use, then recover and regenerate products and materials at the end of their service life.
- To improve the circularity of plastics, it is essential to make sure that more and more plastic waste is recovered and doesn't end up in landfill or in the environment.
- The achievement of a circular economy will require not only innovative technical developments, but also major economic investment and changes to business practice coupled with significant changes in social behavior.



## Most favoured option

**Reduce**

lowering the amount  
of waste produced



**Reuse**

using materials repeatedly



**Recycle**

using materials to make  
new products



**Recovery**

recovering energy  
from waste



**Landfill**

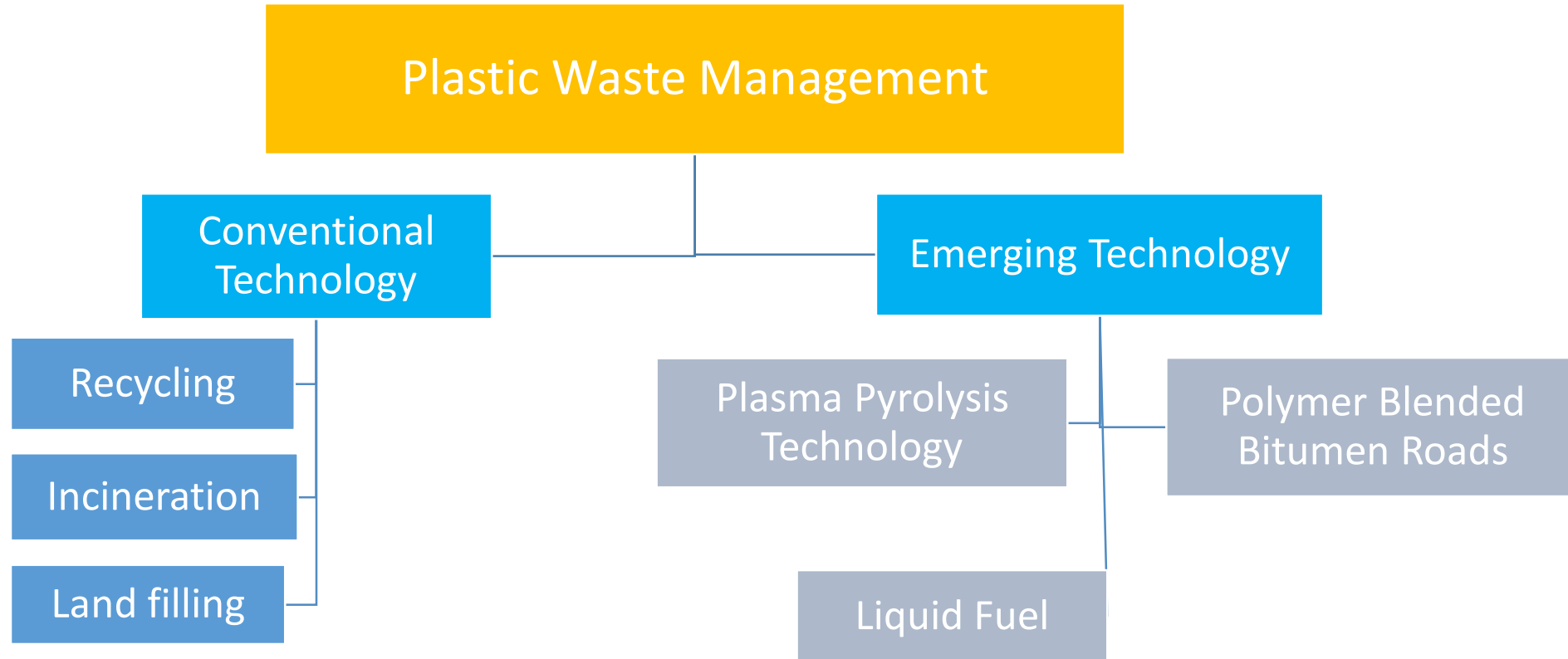
safe disposal of waste  
to landfill

Least favoured option

# Turning Challenges in Opportunities



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Reference- *Recycling and recovery routes of plastic solid waste (PSW): A review, S.M. Al- Salem , P.Lettieri, J. Baeyens*

# Plastic Waste Recycled in India



## 90% PET BOTTLES PRODUCED IN INDIA ARE RECYCLED.

100 crore+ garments & home textiles in India are made from recycled PET bottles

Over 70 lakh people are economically associated with Indian PET industry directly or indirectly, supporting circular economy

PET is safe. PET contains NO BPA, phthalates or heavy metals. It has NO endocrine disruptors and is non-carcinogenic. (Report from CFRI - A CSR Institution)

PET IS ECO-FRIENDLY WITH LOW GLOBAL WARMING POTENTIAL (GWP)

- PET is lightweight. Reduces emissions, saves fuel.
- Low Carbon footprint vis-à-vis alternatives. Greener & eco-friendly.
- Uses less water in production and through the value chain. Preserves scarce natural resource.
- Costs 50% less vis-à-vis alternatives.
- India has one of the highest PET recycling rates globally



PET IS A WONDER MATERIAL. IT IS SAFE, ENVIRONMENTALLY FRIENDLY AND THE MOST WIDELY RECYCLED PACKAGING PRODUCT IN INDIA.



- About 60 percent of plastic waste in India is recycled, according to various estimates.
- India's segregation and recycling system operates through an informal chain of workers-from rag pickers who sort through waste to dealers who sell the plastic to plants.



# Plastic Waste Recycled in India

## Out of the 60% of recycled plastic:

- 70% is recycled at registered facilities
- 20% is recycled by Unorganized Sector
- 10% of the plastic is recycled at home.



Source: [http://cpcb.nic.in/Plastic\\_waste.php/](http://cpcb.nic.in/Plastic_waste.php/)

# Plastics Recycling Hubs India










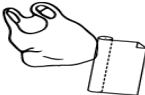





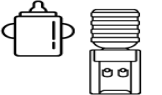
| S.No | State          | Location        | S.No | State        | Location        |
|------|----------------|-----------------|------|--------------|-----------------|
| 1    | Bihar          | Patna           | 26   | Maharashtra  | Aurangabad      |
| 2    | Chattisgarh    | Raipur          | 27   | Maharashtra  | Solapur         |
| 3    | Chattisgarh    | Bilaspur        | 28   | Maharashtra  | Kolhapur        |
| 4    | Daman          | Daman           | 29   | Odisha       | Bhubaneswar     |
| 5    | Delhi          | Tikri Kalan     | 30   | Odisha       | Cuttack         |
| 6    | Delhi          | Kamruddin Nagar | 31   | Odisha       | Balasore        |
| 7    | Delhi          | Vishwas Nagar   | 32   | Punjab       | Amritsar        |
| 8    | Delhi          | Shahdara        | 33   | Punjab       | Khanna          |
| 9    | Gujarat        | Dhoraji         | 34   | Punjab       | Dhuri           |
| 10   | Gujarat        | Ahmedabad       | 35   | Punjab       | Ludhiana        |
| 11   | Gujarat        | Bhavnagar       | 36   | Punjab       | Moga            |
| 12   | Karnataka      | Belgaum         | 37   | Punjab       | Jalandhar       |
| 13   | Karnataka      | Dharwad         | 38   | Rajasthan    | Jaipur          |
| 14   | Karnataka      | Shivamogga      | 39   | Tamilnadu    | Chennai         |
| 15   | Karnataka      | Mangaluru       | 40   | Tamilnadu    | Coimbatore      |
| 16   | Karnataka      | Davanagere      | 41   | Tamilnadu    | Madurai         |
| 17   | Karnataka      | Tumakuru        | 42   | Tamilnadu    | Tiruchirappalli |
| 18   | Karnataka      | Bengaluru       | 43   | Tamilnadu    | Tirunelveli     |
| 19   | Karnataka      | Mysuru          | 44   | Tamilnadu    | Salem           |
| 20   | Kerala         | Kochi           | 45   | Telangana    | Hyderabad       |
| 21   | Madhya Pradesh | Indore          | 46   | Uttarpradesh | Kanpur          |
| 22   | Madhya Pradesh | Bhopal          | 47   | Uttarpradesh | Meerut          |
| 23   | Maharashtra    | Dharavi         | 48   | Uttarpradesh | Lucknow         |
| 24   | Maharashtra    | Malegaon        | 49   | West Bengal  | Kolkata         |
| 25   | Maharashtra    | Jalgaon         |      |              |                 |



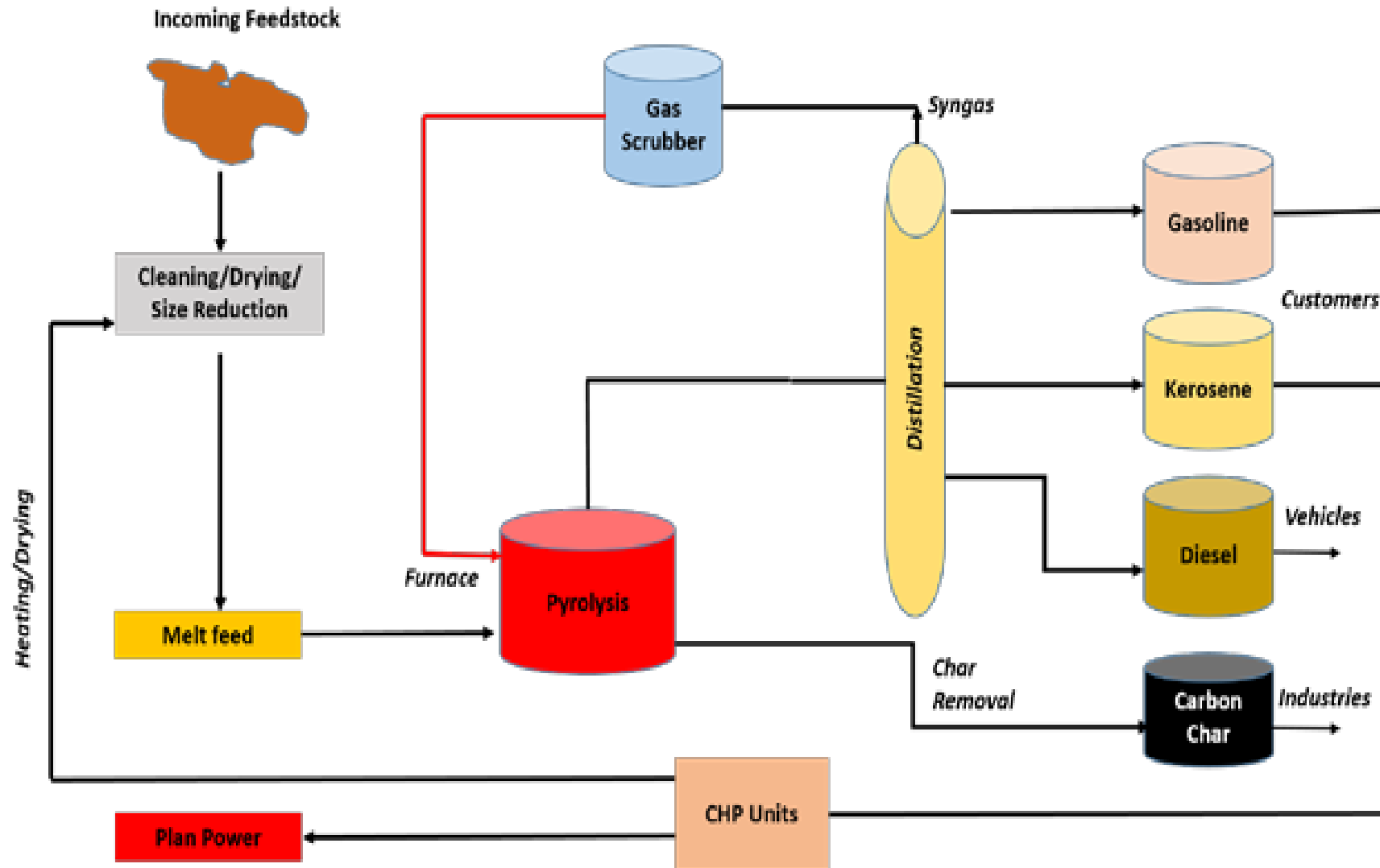
India has highest plastics recycling rates

# Which plastics are recyclable?

Summary of plastic polymer groups, their common uses, properties and recyclability. Numerical coding (from 1-7) is typically provided on plastic items and gives information of their polymer grouping below. Recyclability is based on common recycling schemes but can vary between countries as well as regionally within countries; check local recycling guidelines for further clarification.

| Symbol  | Polymer  | Common Uses   | Properties   | Recyclable?  |
|---|--|---|--|--|
|    | Polyethylene terephthalate                                     |  Plastic bottles (water, soft drinks, cooking oil)                              | Clear, strong and lightweight  | Yes; widely recycled   |
|    | High-density polyethylene                                      |  Milk containers, cleaning agents, shampoo bottles, bleach bottles              | Stiff and hardwearing; hard to breakdown in sunlight                                 | Yes; widely recycled   |
|    | Polyvinyl chloride   |  Plastic piping, vinyl flooring, cabling insulation, roof sheeting              | Can be rigid or soft via plasticizers; used in construction, healthcare, electronics | Often not recyclable due to chemical properties; check local recycling   |
|    | Low-density polyethylene                                       |  Plastic bags, food wrapping (e.g. bread, fruit, vegetables)                    | Lightweight, low-cost, versatile; fails under mechanical and thermal stress          | No; failure under stress makes it hard to recycle                        |
|   | Polypropylene  |  Bottle lids, food tubs, furniture, houseware, medical, rope, automobile parts | Tough and resistant; effective barrier against water and chemicals                   | Often not recyclable; available in some locations; check local recycling |
|  | Polystyrene  |  Food takeaway containers, plastic cutlery, egg tray                          | Lightweight; structurally weak; easily dispersed                                     | No; rarely recycled but check local recycling                            |
|  | Other plastics (e.g. acrylic, polycarbonate, polyactic fibres) |  Water cooler bottles, baby cups, fiberglass                                  | Diverse in nature with various properties  | No; diversity of materials risks contamination of recycling              |

# Plastic Waste to Fuel



Pyrolysis Process of generating fuel oil from the waste plastics

# Utilization of Plastic Waste in Road Construction

In 2015, Government of India has **mandated** all road developers in the country to use **waste plastic for construction** within 50 km of cities with more than five lakh people.



This 'plastic road' technology was developed and patented by Padmashri Professor **Rajagopalan Vasudevan**, Professor of Chemistry at Thiagarajar College of Engineering, Madurai. He is also referred as the Plastic Road-maker of India.

First **100% recycled road of 500 meters** trial run stretch has been laid by KK Plastic Waste Management Ltd. for **Karnataka State Highway Improvement Project** under World Bank Funding.



## OUTER RING ROAD

Stretch from Mysore road junction to silk board junction  
laid in year 2009 - 28 km using 66 tons of plastic waste

## BANGALORE UNIVERSITY ROAD

Roads inside Bangalore University laid in 2012 - 10 km  
using 23 tons of plastic waste

## PATTALAMMA ROAD

Pattalamma road laid in the year 2009 - 2 km using  
4 tons of plastic waste

# Flowchart of Plastic Bitumen Road process



Plastic waste collection segregation and storage



Cleaning and drying of plastic waste



Shredding plastic waste into required size



Stone aggregate heated to around 160-170°C



Shredded polymer waste is added to heated stone aggregate for 30-40 sec and mixed for uniform coating



The Coated aggregate is mixed with hot bitumen at temp 155-163°C



The mix known as waste plastic-aggregate bitumen mix can be used for road laying at 110-120°

Thank

you

